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Form Approved OMB No 0704-0188

## NOTES

- 1 DIMENSIONS ARE IN INCHES DIMENSIONS SHOWN ARE AFTER FINISH
- 2 UNLESS OTHERWISE SPECIFIED, TOLERANCES ON DECIMALS SHALL BE ± 016 AND ON ANGLES SHALL BE ± 1/2°
- 3 THE SHANK END OF PINS MAY HAVE EITHER A CHAMFER OR RADIUS AT THE OPTION OF THE VENDOR
- 4 PINS SHALL BE FREE OF BURRS AND SHARP EDGES
- 5 INTERCHANGEABILITY RELATIONSHIP MS20382 STEEL ALLOY PINS CAN UNIVERSALLY REPLACE THE CANCELLED AN392, AN393, AN394, AN395, AN396 AN400, AN402, AN404, AND AN406 STEEL PINS OF THE SAME SPECIFIED PLATING, NOMINAL PIN DIAMETER, EFFECTIVE LENGTH AND TOTAL LENGTH BUT THE CANCELLED AN392, AN393 AN394 AN395, AN396, AN400 AN402, AN404, AND AN406 CANNOT REPLACE THE SUPERSEEDING MS20392
- F 6 PINS FABRICATED FROM 4130 STEEL ALLOY (UNS G41300) AND CADMIUM PLATED PER QQ-P-416, TYPE II, CLASS 2 MAY BE USED UNTIL EXISTING STOCKS ARE DEPLETED
- F 7 UNS 87400 (AISI 8740) STEEL ALLOY CAN BE USED IN THE MANUFACTURE OF "C" OR "S" CLEVIS PINS AT THE DISCRETION OF THE MANUFACTURER/SUPPLIER HOWEVER THE "S" CLEVIS PINS SHALL BE HEAT TREATED TO ENABLE THE PINS TO HAVE THE REQUIRED DOUBLE SHEAR STRENGTH
- (F) 8 MS20392 SUPERSEDES AN392, AN393, AN394, AN395, AN396, AN400 AN402 AN404 AND AN406
- F 9 IN THE EVENT OF A CONFLICT BETWEEN THE TEXT OF THIS DOCUMENT AND THE REFERENCES CITED HERIN THE TEXT OF THIS DOCUMENT SHALL TAKE PRECEDENCE TABLE 1 AND PARAGRAPH 3.3 OF MIL-P-5673 ARE NOT APPLICABLE TO THIS DOCUMENT
- (F) 10 UNLESS OTHERWISE SPECIFIED ISSUES OF REFERENCED DOCUMENTS ARE THOSE IN EFFECT AT THE TIME OF SOLICITATION

SPECIFICATION SHEET NUMBER PREPARING ACTIVITY DLA-IS MILITARY SPECIFICATION SHEET 14 FEB 1995 MVY- AS CUSTODIANS ARMY- AR MS20392 TITLE REV F AIR FORCE- 99 DLA-PIN, STRAIGHT, HEADED, SUPERSEDING DRILLED SHANK REVIEW AV, ME, MI, \$2 MS20392 E 12 JULY 1984 (SEE NOTE 8.) USER AMSC-N/A FSC 5315 PROJECT NUMBER 5315~0489 DISTRIBUTION STATEMENT A. Approved for public release, distribution is unlimited Page \_2\_ of \_Z\_

DD Form 672, MAY 88

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	•	2/ DASH ALUM 3/ DASH	NUMBER: NUMBER: NUMBER: NUMBER: ALED AND
departhent of defense	CUSTODI REVIEW USER PROJECT	NG ACTIVITY B ANS ARMY— AIR FORCE— AV, ME, MI, NUMBER S3 TION STATEME	AR 99 82 15-0489
	DD	Form	672

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TABLE #												
DASH NUMBERS  PIN DIAMETER (NOMINAL)												
G EFFECTME		1;	25		7 IN U.S.	15				18	<u> </u>	
LENGTH	STEEL 1/	CRES 3/	TITANIUM ALLOY 2/	L	STEEL 17	CRES 3	TITANIUM 3	ί	STEEL 1/	CRES 3/	TITANIUM 3/	Ł
219 281 344 406 469	1C7 1C9 1C11 1C13 1C15	1R7 1R9 1R11 1R13 1R15	177 179 1711 1713 1715	391 453 516 578 641	1307 1309 13011 13013 13015	13R7 13R9 13R11 13R13 13R15	1377 1379 13711 13713 13715	391 453 516 578 641	207 209 2011 2013 2015	2R7 2R9 2R11 2R13 2R15	217 219 2111 2113 2115	391 453 516 578 641
531 594 656 719 781	1C17 1C19 1C21 1C23 1C25	1R17 1R19 1R21 1R23 1R25	1717 1719 1721 1723 1725	703 766 828 891 953	13C17 13C19 13C21 13C23 13C25	13R17 13R19 13R21 13R23 13R25	13717 13719 13721 13723 13725	703 766 828 891 953	2017 2019 2021 2023 2025	2R17 2R19 2R21 2R23 2R25	2717 2719 2721 2723 2725	703 766 828 891 953
844 906 969 1 031 1 094	1C27 1C29 1C31 1C33 1C35	1R27 1R29 1R31 1R33 1R35	1T27 1T29 1T31 1T33 1T35	1 016 1 078 1 141 1 203 1 266	13027 13029 13031 13033 13035	13R27 13R29 13R31 13R33 13R35	13127 13129 13131 13133 13135	1 016 1 078 1 141 1 203 1 266	2027 2029 2031 2033 2035	2R27 2R29 2R31 2R33 2R35	2127 2129 2131 2133 2135	1 016 1 078 1 141 1 203 1 266
1 156 1 219 1 281 1 344 1 406	1C37 1C39 1C41 1C43 1C45	1R37 1R39 1R41 1R43 1R45	1737 1739 1741 1743 1745	1 328 1 391 1 453 1 516 1 578	13C37 13C39 13C41 13C43 13C45	13R37 13R39 13R41 13R43 13R45	13137 13139 13141 13143 13145	1 328 1 391 1 453 1 516 1 578	2C37 2C39 2C41 2C43 2C45	2R37 2R39 2R41 2R43 2R45	2137 2139 2141 2143 2145	1 328 1 391 1 453 1 516 1 578
1 469 1 531 1 594 1 656 1 719	1C47 1C49 1C51 1C53 1C55	1R47 1R49 1R51 1R53 1R55	1147 1149 1151 1153 1155	1 641 1 703 1 766 1 828 1 891	13C47 13C49 13C51 13C53 13C55	13R47 13R49 13R51 13R53 13R55	13147 13149 13151 13153 13155	1 641 1 703 1 766 1 828 1 891	2C47 2C49 2C51 2C53 2C55	2R47 2R49 2R51 2R53 2R55	2147 2149 2151 2153 2155	1 641 1 703 1 766 1 828 1 891
1 781 1 844 1 906 1 969 2 031	1C57 1C59 1C61 1C63 1C85	1R57 1R59 1R61 1R63 1R65	1757 1759 1761 1763 1765	1 953 2 016 2 078 2 141 2.203	13C57 13C59 13C61 13C63 13C65	13R57 13R59 13R61 13R63 13R65	13157 13159 13161 13163 13165	1 953 2 016 2 078 2 141 2 203	2057 2059 2061 2063 2065	2R57 2R59 2R61 2R63 2R65	2757 2759 2761 2763 2765	1 953 2 016 2 078 2 141 2 203
2 094 2 156 2 219 2 281 2.344	1087	1R67	1767	2 266	13C67	1.3R67	13767	2 266	2067 2069 2071 2073 2075	2R67 2R69 2R71 2R73 2R75	2767 2769 2771 2773 2775	2 266 2 328 2 391 2 453 2 516
2 406 2 469 2 531 2 594 2 656									2077 2079 2081 2083 2085	2R77 2R79 2R81 2R83 2R85	2177 2179 2781 2783 2185	2 578 2 641 2 703 2 766 2 828
2 719 2 781 2 844 2 906 2 969									2C87 2C89 2C91 2C93 2C95	2R87 2R89 2R91 2R93 2R95	2787 2789 2791 2793 2795	2 891 2 953 3 016 3 078 3 141
3 031												
2	DASH NUMBERS SHOWN ARE FOR STEEL ALLOY 4037, 4130, 8630 OR 8740 DASH NUMBERS FOR STEEL ALLOY 8740, ARE THE SAME EXCEPT SUBSTITUTE "S" FOR "C" DASH NUMBERS SHOWN ARE FOR TITANIUM ALLOY, TI-BAI-4V, NO FINISH DASH NUMBERS FOR TITANIUM ALLOY TI-BAI-4V, ALIMINUM COATED AND SOLID FILM LUBRICANT ARE THE SAME EXCEPT SUBSTITUTE "A" FOR "T"  DASH NUMBERS SHOWN ARE FOR CRES, PH13-BMO, CHROME PLATED DASH NUMBERS FOR CRES PH13-BMO CLEANED, DESCALED AND PASSNATED, ARE THE SAME EXCEPT SUBSTITUTE "P" FOR "R"											
PREPARING CUSTODIANS			MAYY-AS	TITLE		SPECIFIC	ATION SHE	<u>.E1</u>	SPECIFICATE MS203		NUBER 14 FEB REV F	1995
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С	 		50		- AIG WIFE	METER (NO			T	375			
FFECTIVE LENGTH	250					31							
	STEEL J	CRES 3	ALLOY 2/	L	STEEL 17	CRES 1/	TITANIUM 3/	L	STEEL 1	CRES 3/	TITANIUM 2/	L	
344 406 4 <b>6</b> 9	3C11 3C13 3C15	3R11 3R13 3R15	3111 3113 3115	547 609 672	4011 4013 4015	4R11 4R13 4R15	4T11 4T13 4T15	594 656 719	5015	5R15	<b>5</b> 715	719	
531 594 656 719 781	3C17 3C19 3C21 3C23 3C25	3R17 3R19 3R21 3R23 3R25	3117 3119 3121 3123 3125	734 797 859 927 984	4C17 4C19 4C21 4C23 4C25	4R17 4R19 4R21 4R23 4R25	4T17 4T19 4T21 4T23 4T25	781 844 906 969 1 031	5C17 5C19 5C21 5C23 5C25	5R17 5R19 5R21 5R23 5R25	5717 5719 5721 5723 5725	781 844 906 969 1 031	
844 906 969 1 031 1 094	3C27 3C29 3C31 3C33 3C35	3R27 3R29 3R31 3R33 3R35	3T27 3T29 3T31 3T33 3T35	1 047 1 109 1 172 1 234 1 297	4C27 4C29 4C31 4C33 4C35	4R27 4R29 4R31 4R33 4R35	4T27 4T29 4T31 4T33 4T35	1 094 1 156 1 219 1 281 1 344	5C27 5C29 5C31 5C33 5C35	5R27 5R29 5R31 5R33 5R35	5727 5729 5731 5733 5735	1 094 1 156 1 219 1 281 1 344	
1 156 1 219 1 281 1 344 1 406	3C37 3C39 3C41 3C43 3C45	3R37 3R39 3R41 3R43 3R45	3T37 3T39 3T41 3T43 3T45	1 359 1 422 1 484 1 547 1 609	4C37 4C39 4C41 4C43 4C45	4R37 4R39 4R41 4R43 4R45	4737 4739 4741 4743 4745	1 406 1 469 1 531 1 594 1 656	5C37 5C39 5C41 5C43 5C45	5R37 5R39 5R41 5R43 5R45	5737 5739 5741 5743 5745	1 406 1 469 1 531 1 594 1 656	
1 469 1 531 1 594 1 656 1 719	3047 3049 3051 3053 3055	3R47 3R49 3R51 3R53 3R55	3T47 3T49 3T51 3T53 3T55	1 672 1 734 1 797 1 859 1 922	4C47 4C49 4C51 4C53 4C55	4R47 4R49 4R51 4R53 4R55	4T47 4T49 4T51 4T53 4T55	1 719 1 781 1 844 1 906 1 969	5C47 5C49 5C51 5C53 5C55	5R47 5R49 5R51 5R53 5R55	5147 5149 5151 5153 5155	1 719 1 781 1 844 1 906 1 969	
1 781 1 844 1 906 1 969 2 031	3057 3059 3061 3063 3065	3R57 3R59 3R61 3R63 3R65	3157 3159 3161 3163 3165	1 984 2 047 2 109 2 172 2 234	4C57 4C59 4C61 4C63 4C65	4R57 4R59 4R61 4R63 4R65	4T57 4T59 4T61 4T63 4T65	2 031 2 094 2 156 2 219 2 281	5C57 5C59 5C61 5C63 5C65	5R57 5R59 5R61 5R63 5R65	5757 5759 5761 5763 5765	2 031 2 094 2 156 2 219 2 281	
2 094 2 156 2 219 2 281 2 344	3067 3069 3071 3073 3075	3R67 3R69 3R71 3R73 3R75	3167 3169 3171 3173 3175	2 297 2.359 2.422 2 484 2 547	4C67 4C69 4C71 4C73 4C75	4R67 4R69 4R71 4R73 4R75	4T67 4T69 4T71 4T73 4T75	2 344 2 406 2 469 2 531 2 591	5C67 5C69 5C71 5C73 5C75	5R67 5R69 5R71 5R73 5R75	5767 5769 5771 5773 5775	2 344 2 406 2 469 2 531 2 594	
2 406 2 469 2 531 2 594 2 656	3C77 3C79 3C81 3C83 3C85	3R77 3R79 3R81 3R83 3R85	3177 3179 3181 3183 3185	2 609 2 672 2 734 2 797 2 859	4C77 4C79 4C81 4C83 4C85	4R77 4R79 4R81 4R83 4R85	4T77 4T79 4T81 4T83 4T85	2 656 2 719 2 781 2 844 2 906	5C77 5C79 5C81 5C83 5C85	5R77 5R79 5R81 5R83 5R85	5177 5179 5161 5183 5185	2 656 2 719 2 781 2 844 2 906	
2 719 2 781 2 844 2 906 2 969	3C87 3C89 3C91 3C93 3C95	3R87 3R89 3R91 3R93 3R95	3187 3189 3191 3193 3195	2 922 2 984 3 047 3 109 3 172	4C87 4C89 4C91 4C93 4C95	4R87 4R89 4R91 4R93 4R95	4T87 4T89 4T91 4T93 4T95	2 969 3 031 3 094 3 156 3 219	5C87 5C89 5C91 5C93 5C95	5R87 5R89 5R91 5R93 5R95	5787 5789 5791 5793 5795	2 969 3 031 3 094 3 156 3 219	
3 031 3 094 3 156 3 219 3 281	3097	3R97	3197	3 234	4097	4R97	4197	3 281	5C97 5C99 5C101 5C103 5C105	5R97 5R99 5R101 5R103 5R105	5797 5799 57101 57103 57105	3 281 3 344 3 406 3 469 3 531	
3 344 3 406 3 469 3 531 3 594									5C107 5C109 5C111 5C113 5C115	5R107 5R109 5R111 5R113 5R115	51107 51109 51111 51113 51115	3 594 3 656 3 719 3 781 3 844	
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TABLE II (CON T)

Form Approved OMB No 0704-0186

	DASH NUMBERS  PIN DIAMÉTER (NOMINAL)											
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EFFECTME LENGTH	<b></b>	4.	38		500					562		
LINGIN	STEEL 1/	CRES J	TITANIUM ALLOY 2/	L	ALLOY J	CRES 3	ALLOY 2/	L	ALLOY Y	CRES 3/	ALLOY 2/	L
469	6C15	6R15	6T15	750	7C15	7R15	7115	750	8C15	6R15	8115	797
531 594 656 719 781	6C17 6C19 6C21 6C23 6C25	6R17 6R19 6R21 6R23 6R25	6T17 6T19 6T21 6T23 6T25	812 875 938 1 000 1 062	7C17 7C19 7C21 7C23 7C25	7R17 7R19 7R21 7R23 7R25	7117 7119 7121 7123 7125	812 875 938 1 000 1 062	8C17 8C19 8C21 8C23 8C25	8R17 8R19 8R21 8R23 8R25	8117 8119 8121 8123 8125	859 922 984 1 047 1 109
844 906 .969 1 031 1 094	6C27 6C29 6C31 6C33 6C35	6R27 6R29 6R31 6R33 6R35	6T27 6T29 6T31 6T33 6T35	1 125 1 188 1 250 1 312 1,375	7C27 7C29 7C31 7C33 7C35	7R27 7R29 7R31 7R33 7R35	7127 7129 7131 7133 7135	1 125 1 188 1 250 1 312 1 375	8C27 8C29 8C31 8C33 8C35	8R27 8R29 8R31 8R33 8R35	8127 8129 8131 8133 8135	1 172 1 234 1 297 1 359 1 422
1 156 1 219 1 281 1 344 1 406	6C37 6C39 6C41 6C43 6C45	6R37 6R39 6R41 6R43 6R45	6T37 6T39 6T41 6T43 6T45	1 438 1 500 1 562 1 625 1 688	7C37 7C39 7C41 7C43 7C45	7R37 7R39 7R41 7R43 7R45	7137 7139 7141 7143 7145	1 438 1 500 1 562 1 625 1 688	8C37 8C39 8C41 8C43 8C45	8R37 8R39 8R41 8R43 8R45	8T37 8T39 8T41 8T43 8T45	1 484 1 547 1 609 1 672 1 734
1 469 1 531 1 594 1 656 1 719	6C47 6C49 6C51 6C53 6C55	6R47 6R49 6R51 6R53 6R55	6T47 6T49 6T51 6T53 6T55	1 750 1 812 1 875 1 938 2 000	7C47 7C49 7C51 7C53 7C55	7R47 7R49 7R51 7R53 7R55	7147 7149 7151 7153 7155	1 750 1 812 1 875 1 938 2 000	8C47 8C49 8C51 8C53 8C55	8R47 8R49 8R51 8R53 8R55	8147 8149 8151 8153 8155	1 797 1 859 1 922 1 984 2 047
1 781 1 844 1 906 1 969 2 031	6057 6059 6061 6063 6065	6R57 6R59 6R61 6R63 6R65	6757 6759 6761 6763 6765	2 062 2 125 2 188 2 250 2 312	7057 7059 7061 7063 7065	7R57 7R59 7R61 7R63 7R65	7157 7159 7161 7163 7165	2.062 2 125 2 188 2 250 2 312	8C57 8C59 8C61 8C63 8C65	8R57 8R59 8R61 8R63 8R65	8157 8159 8161 8163 8165	2 109 2 172 2 234 2 297 2 359
2 094 2 156 2 219 2 281 2 344	6C67 6C69 6C71 6C73 6C75	6R67 6R69 6R71 6R73 6R75	6167 6169 6171 6173 6175	2 375 2 438 2 500 2.562 2 625	7C67 7C69 7C71 7C73 7C75	7R67 7R69 7R71 7R73 7R75	7167 7169 7171 7173 7175	2 375 2 436 2 500 2 562 2 625	8C67 8C69 8C71 8C73 8C75	8R67 8R69 8R71 8R73 8R75	8167 8169 8171 8173 8175	2 422 2 484 2 547 2 609 2 672
2 406 2 469 2 531 2 594 2 656	6C77 6C79 6C81 6C83 6C85	6R77 6R79 6R61 6R63 6R65	6177 6179 6181 6183 6185	2 688 2 750 2 812 2 875 2 938	7077 7079 7081 7083 7085	7R77 7R79 7R81 7R83 7R85	7177 7179 7181 7183 7185	2 556 2 750 2 812 2 875 2 938	8C77 8C79 8C81 8C83 8C85	8R77 8R79 8R81 8R83 8R85	8177 8179 8181 8183 8185	2 734 2 797 2 859 2 922 2 984
2 719 2 781 2 844 2 906 2 969	6C87 6C89 6C91 6C93 6C95	6R87 6R89 6R91 6R93 6R95	6787 6789 6791 6793 6795	3 000 3 062 3 125 3 188 3 250	7C87 7C89 7C91 7C93 7C95	7R87 7R89 7R91 7R93 7R95	7187 7189 7191 7193 7195	3 000 3 062 3 125 3 188 3 250	8C87 8C89 8C91 8C93 8C95	8R87 8R89 8R91 8R93 8R95	8787 8789 8791 8793 8795	3 047 3 109 3 172 3 234 3 297
3 031 3 094 3 156 3 219 3 281 3 344 3 406	6C97 6C99 6C101 6C103 6C105 6C107 6C109	6R97 6R99 6R101 6R103 6R105 6R107 6R109	6797 6799 67101 67103 67105 67107 67109	3 312 3.375 3 438 3 500 3 562 3 625 3 688	7C97 7C99 7C101 7C103 7C105 7C107 7C109	7R97 7R99 7R101 7R103 7R105 7R107 7R109	7197 7199 71101 71103 71105 71107 71109	3.312 3.375 3.438 3.500 3.562 3.625 3.688	8097 8099 80101 80103 80105 80107 80109	8R97 8R99 8R101 8R103 8R105 8R107 8R109	8T97 8T99 8T101 8T103 8T105 8T107 8T109	3 359 3 422 3 484 3 547 3 609 3 672 3 734
3 469 3 531 3 594 3 656	8C111 6C113 6C115 6C117	6R111 6R113 6R115 6R117	67111 67113 67115 67117	3 750 3 812 3 875 3 938	7C111 7C113 7C115 7C117	7R111 7R113 7R115 7R117	71111 71113 71115 71117	3 750 3 812 3 875 3 938	8C111 8C113 8C115 8C117	8R111 8R113 8R115 8R117	8T111 8T113 8T115 8T117	3 797 3 859 3 922 3 984
3 719 3 781 3 844 3 906 3 969	6C119 6C121 6C123 6C125 6C127	6R119 6R121 6R123 6R125 6R127	6T123 6T125	4 000 4 062 4 125 4 188 4 250	7C119 7C121 7C123 7C125 7C127	7R119 7R121 7R123 7R125 7R127	77119 77121 77123 77125 77127	4 000 4 062 4 125 4 188 4 250	8C119 8C121 8C123 8C125 8C127	8R119 8R121 8R123 8R125 8R127	81119 81121 81123 81125 81127	4 047 4 109 4 172 4 234 4 297
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PREPARING CUSTODIANS	ARMY-	NR .	NAVY~AS	TITLE		SPECIFIC	ATION SHE	<u>פו</u>	MS203			1995
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TABLE II (CONT)

DASH NUMBERS

Form Approved OMB No 0704-0188

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	l					II (CON'T)	<del></del>					
	DASH NUMBERS PIN DIAMETER (NOMINAL)											
G EFFECTIME	625				1	75			T	87:	5	···········
LENGTH	STEEL 1/	CRES 3/	TITANIUM ALLOY 2/	L	STEEL 1/	CRES 3/	TITANIUM 3/	L	STEEL 1	CRES 3/	TITANIUM 3/	L
469 531 594 656 719	9C15 9C17 9C19 9C21 9C23	9R15 9R17 9R19 9R21 9R23	9115 9117 9119 9121 9123	797 859 922 984 1 047	10C15 10C17 10C19 10C21 10C23	10R15 10R17 10R19 10R21 10R23	10T15 10T17 10T19 10T21 10T23	797 859 922 984 1 047	11C19 11C21 11C23	11R19 11R21 11R23	11719 11721 11723	1 000 1 062 1 125
781 844 906 969 1 031	9C25 9C27 9C29 9C31 9C33	9R25 9R27 9R29 9R31 9R33	9T25 9T27 9T29 9T31 9T33	1 109 1 172 1 234 1 297 1 359	10C25 10C27 10C29 10C31 10C33	10R25 10R27 10R29 10R31 10R33	10T25 10T27 10T29 10T31 10T33	1 109 1 172 1 234 1 297 1 359	11C25 11C27 11C29 11C31 11C33	11R25 11R27 11R29 11R31 11R33	11725 11727 11729 11731 11733	1 189 1 250 1 312 1 375 1 438
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